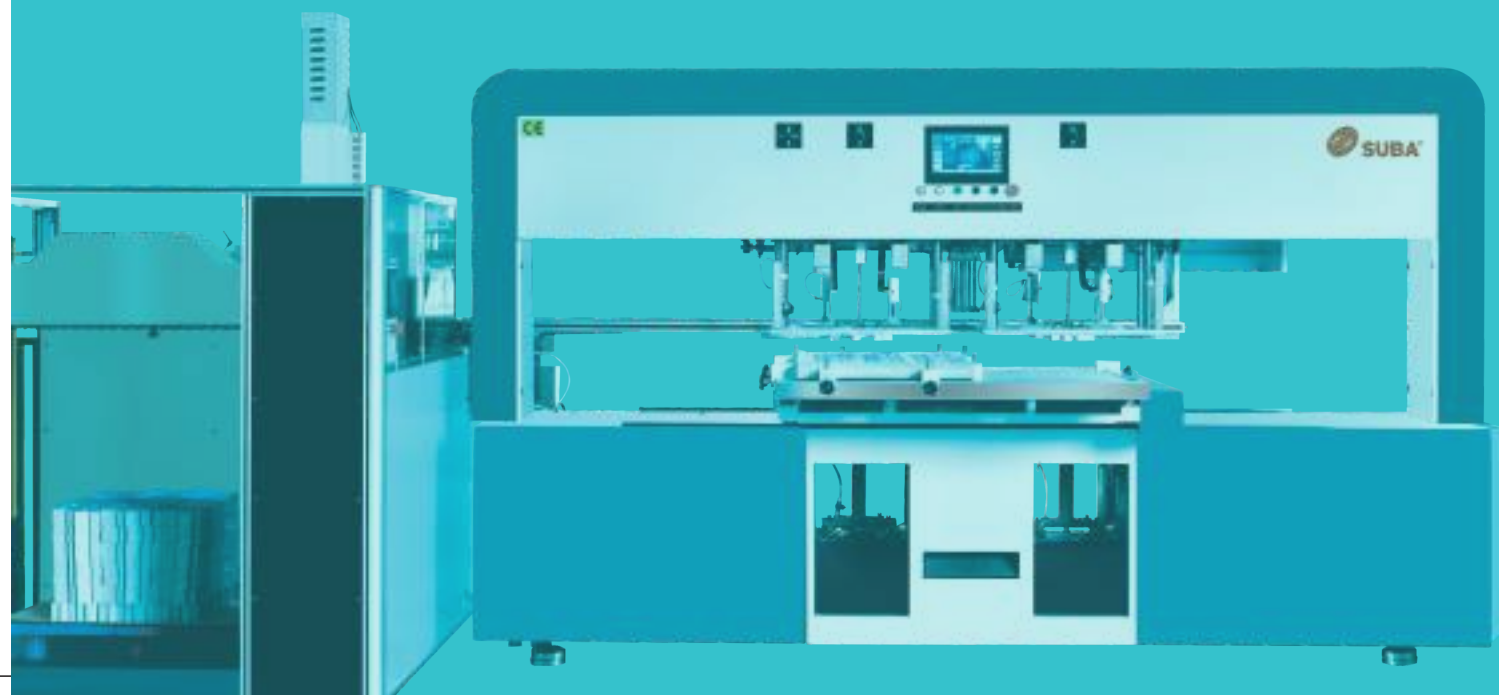
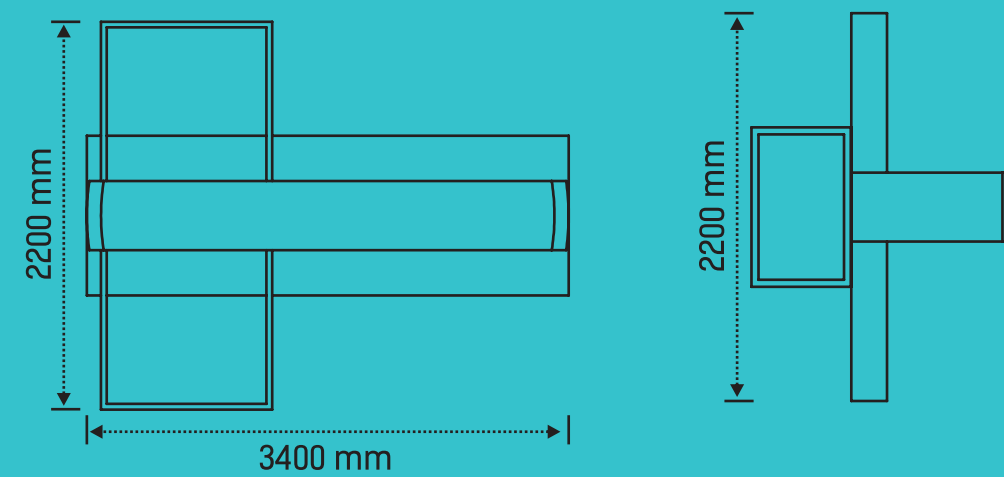
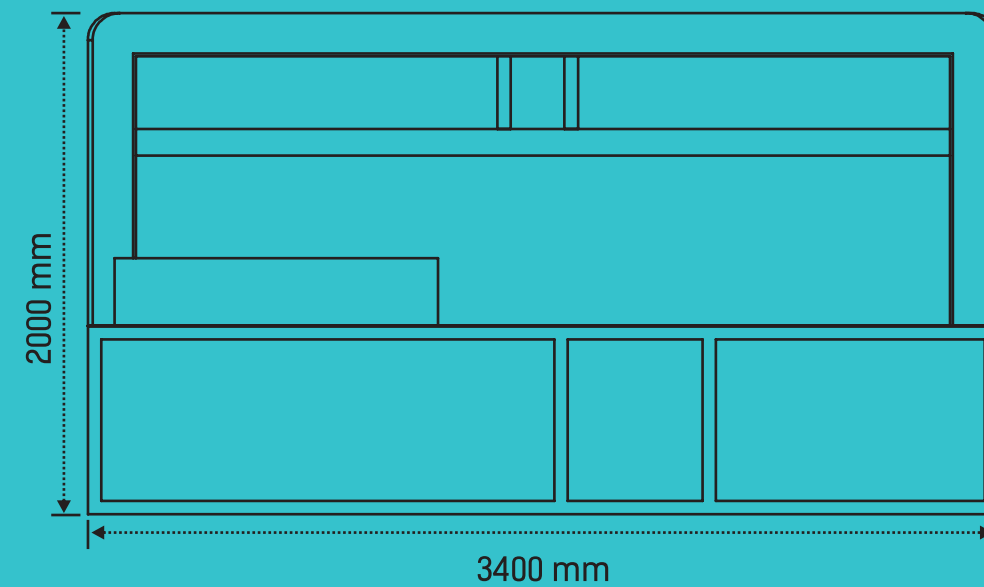
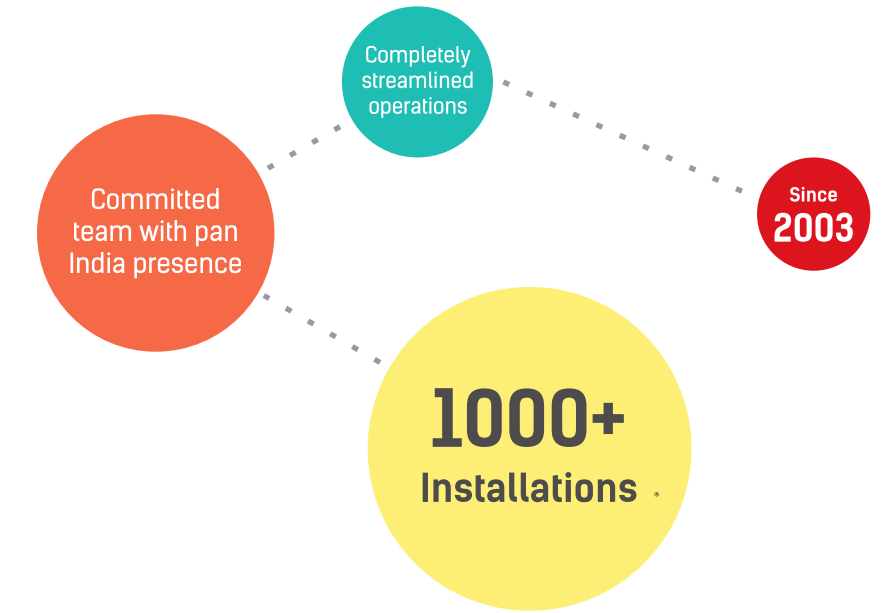


Offline Stripping and Blanking Machine Layout



TECHNICAL SPECIFICATION :			
Model	OSBLAM - H	OSBLAM - 2H	OSBLAM - 2H- XL
Max. sheet size (mm)	1020 x 960	1020 x 960	1100 x 960
Min. sheet size (mm)	300 x 300	300 x 300	300 x 300
Max. strip size (mm)	468 x 350	468 x 350	600 x 460
Min. strip size (mm)	30 x 30	30 x 30	100 x 100
Optional : Robotic Pickup arm / Manipulator (min/max) (with conveyor)	50 x 50-250 x 280	50 x 50-250 x 280	
Optional : Window hole remover (min to max) mm	NA	Min: 15 to 15mm Max: 100 to 150 mm	
Pile of paper high (mm)	50 - 85	50 - 85	50 - 85
Strip speed times / minute Output depending on sheet thickness & no. of ups	1 - 20	1 - 20	1 - 18
Max. work stress (T)	2.5	2.5	2.5
Power (KW)	5.5	6	6
Compressed Air Pressure requirement (BAR)	6	6	6 - 8
Machine size (L*W*H) MM	3100 x 2200 x 2000	3400 x 2200 x 2000	3700 x 2200 x 2000
Machine with working suggested Area (L*W*H) MM	5100 x 4200 x 2500	5400 x 4400 x 2500	5700 x 4200 x 2500

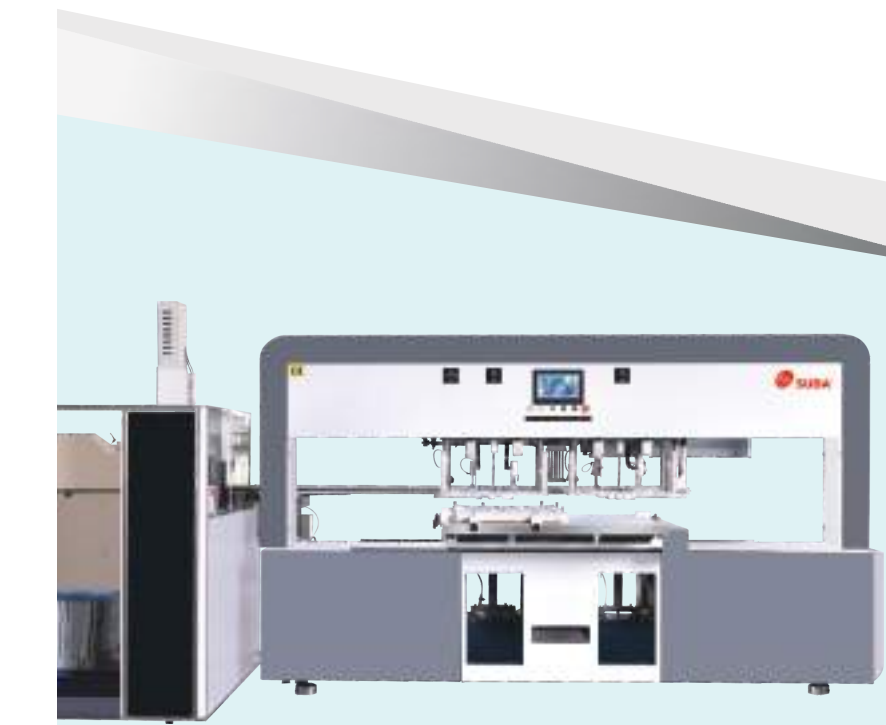
(The model number can be changed in future with enhanced features)



For details email your requirements to salesupport@subasolutions.com or call +91-7550231239
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Due to constant developments, any information in this brochure is subject to change without notice.



Offline Stripping and Blanking Machine

- Duplex
- Laminated
- Metpet
- 3ply upto E-flute

- Robust system
- Window Hole Remover
- 80% Manpower saving
- Save programs 300 in memory

to learn more, visit www.subasolutions.in

OSBLAM 2H

Touch Screen

The machine is equipped with a touch screen interface. This PLC touch screen panel allows easy operation and maximum productivity. The programming is done through touch screen interface. Set up time is very fast for quick job changeover.

300 programs can be saved in memory.



Hydraulic System

There is a large working pressure required for blanking operation, so to accomplish this powerful hydraulic system with inserted motor and oil temperature cooling fan is used.



Electrical Cabinet

The electrical and electronics parts of the machine are all imported and branded which makes them reliable and safe for operation. All the electrical circuits are enclosed in an electric cabinet for safety purpose. The machine is controlled by two servo motor for smooth and safe operation.

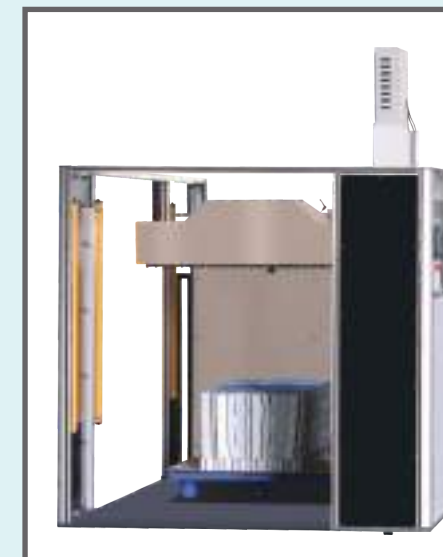


Optional

Delivery Stacker

The automatic stacker is successful development, which is the supporting equipment of the stripping machine. It can realize the automatic carton stripping and collecting.

Using the pneumatic mechanical hand to receive the cartons, automatic stacking, collecting neatly and stable movement. The machine is required only one person to operate, it can help to increase productivity and reduce the labour cost. It is easy to save time and power.



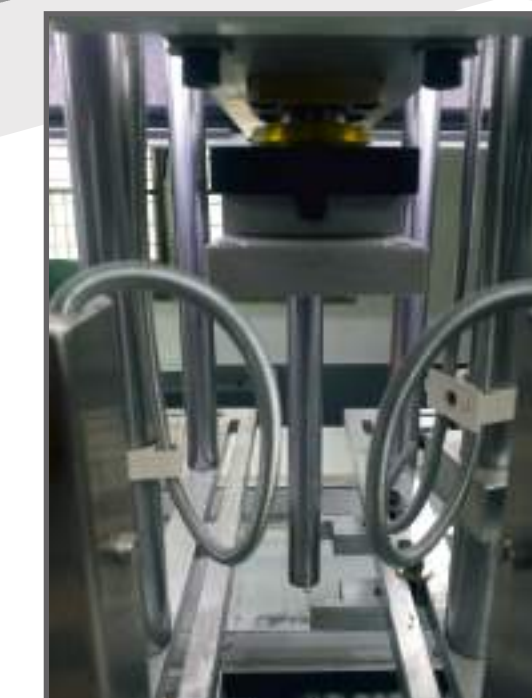
Robotic Arms

Automatic robot dispensing, controlled by the reversible gear motors, pneumatic clamp to collect the material, finished products to the conveyor belt, improve transport efficiency, reduce labour costs and improve productivity.



Window Hole Remover

It is an advance feature to remove the windows hole on the cartons.



Conveyor Belt

90 ° corner conveyor belt to transport the product to the front of the machine to reduce labour cost, facilitate product.



Pile Lifter

- The pile lifter is very good feature of collecting the cartons from a place and helps the operator with the aligned piles of the cartons
- It sense the pile height
- Lifts automatically with controlled movement
- It reduces the pile disturbance and vibration
- Drastically reduces the operator fatigue
- Enhance safety features

